UNIVERSITI TEKNOLOGI MARA

EFFECT OF CHEMICAL REACTIONS ON UNSATURATED CONTENT IN PALM OIL

NUR AQILAH BINTI MOHD ALI

This report is submitted in partial fulfilment of the requirements needed for the award of **Bachelor of Engineering (Hons) Chemical**

Faculty of Chemical Engineering

July 2019

ACKNOWLEDGEMENT

Firstly, I wish to thank God for giving me the opportunity to embark on my degree and for completing this long and challenging journey successfully. My gratitude and thanks go to my supervisor Assoc Dr. Nurul Fadhilah Kamall Aripin.

My appreciation goes to the Faculty of Chemical Engineering, UiTM Shah Alam that provided the facilities and assistance during the study. Special thanks to my colleagues and friends for helping me with this project.

Finally, this thesis is dedicated to both my father and mother for the vision and determination to educate me and giving some support during the study. This piece of victory is dedicated to both of you. Alhamdulilah.

ABSTRACT

The palm oil is originated from South Africa and widely use in various applications including producing glycoside from palm oil. However, the unsaturated content should remain same throughout the reduction process. Therefore, the unsaturated content can be determined using some method. There are three methods were employed in this study, one using wet experiment which is iodine titration to find iodine value (also known as Wijs method) and other two method is using analytical instrument which is Nuclear Magnetic Resonance (NMR) and Gas Chromatography-Mass Spectrometry (GCMS). For iodine titration, the iodine value for both palm oil and reduced palm oil was the same. For NMR, the unsaturated content can be determined based on oleic acid (also known as C18:1) peaks by looking at the peak integration. For GCMS, the unsaturated content can be determined based on oleic acid peaks in the GC chromatogram. In conclusion, the unsaturated content is not affected by the reduction process.

TABLE OF CONTENT

AUTHOR'S DECLARATION ACKNOWLEDGEMENT ABSTRACT TABLE OF CONTENT LIST OF TABLES LIST OF FIGURES LIST OF PLATES LIST OF SYMBOLS LIST OF ABBREVIATIONS		iii iv ii iii iii v vi vii viii ix x			
			CHA	APTER ONE INTRODUCTION	1
			1.1	Research Background	1
			1.2	Objectives	3
			1.3	Problem Statement	3
			1.4	Scope of Study	4
			CHA	APTER TWO LITERATURE REVIEW	5
			2.1	Introduction	5
			2.2	Palm Oil	5
			2.3	Nutrients and Benefits	6
2.4	Glycolipid	6			
2.5	Unsaturated Content in Palm Oil	7			
2.6	Iodine Value	8			
2.7	Example of Iodine Value Determination Technique	9			
CHA	APTER THREE RESEARCH METHODOLOGY	11			
3.1	Introduction	11			
3.2	Iodine Value	11			
	:::				

CHAPTER ONE INTRODUCTION

1.1 Research Background

Oil palm is a monocotyledon that come from a species called *Elaeis* and can produce an oil that contain reasonable amount of unsaturated content which is 45 % of the overall oil content while the other remaining is 55% saturated content (Sambanthamurthi *et al.*, 2000). In this research, we need to study the unsaturated content in palm oil at every stage for the reaction of glycosylation of palm oil. Process flow were described from the Figures 1.0 below;

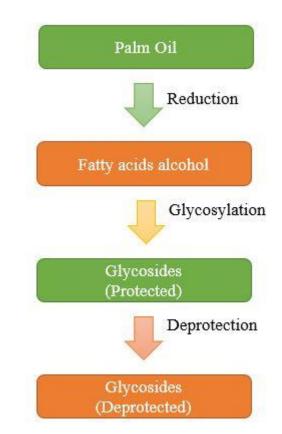


Figure 1.0: Process flowchart of producing glycoside from palm oil

Glycoside were formed when anomeric also called as hemiacetal or hemi-ketal (Bhagavan, 2002). Therefore, if glucose that provide the hemiacetal group, it will then called glucoside, if galactose is the one that provide the hemiacetal group, it will called as galactoside . If glycolipid is the one that provide the hemiacetal group it will called