



اَبُو سَيِّدِي تَكْوِيْلُو كِي مَارَا
UNIVERSITI
TEKNOLOGI
MARA

Cawangan Terengganu
Kampus Bukit Besi

TITLE :

**PREPARATION OF ACTIVATED CARBON FROM
PALM KERNEL SHELLS USING MECHANICAL
MILLING METHOD**

SUPERVISOR:

ZARINA BINTI OMAR

**SCHOOL OF CHEMICAL ENGINEERING
COLLEGE OF ENGINEERING**

2025

AUTHOR'S DECLARATION

" I hereby declare that this report is the rest of my own work except for quotations and summaries which have been duly acknowledged."

Name of Student : MUHAMMAD HAFIZ ASYRAF BIN SHA'ARI

Student I.D. No. : 2022823304

Programme : Diploma in Chemical Engineering

College/School : College of Engineering/
School of Chemical Engineering

Signature of Student :

Date : 12th February 2025

ABSTRACT

The purpose of this study was to use mechanical milling and carbonization at various temperatures to prepare and characterize activated carbon (AC) from palm kernel shells (PKS). Using elemental analysis (EA), X-ray diffraction (XRD), microscopic imaging, and pressure composition temperature (PCT) analysis, the procedure comprised of preparing the raw materials, milling them, carbonizing them, and characterizing the samples. However, because of equipment limitations, the prepared samples showed properties more similar to biochar than activated carbon, according to the results. Lacking vacuum and inert gas control in the carbonization-using muffle furnace resulted in partial pyrolysis. Though it was still below the predicted range for AC, EA confirmed an increase in carbon content. Limited pore development was shown by microscopic imaging, but an amorphous structure was suggested by XRD analysis. The material's lack of catalytic activity was further demonstrated by PCT analysis, which revealed no improvement in hydrogen desorption characteristics. These results emphasize the necessity of process optimization, specifically enhancing pyrolysis conditions and utilizing chemical activation methods to produce high-grade Palm Kernel Shell (PKS)-derived activated carbon.

TABLE OF CONTENTS

	Page
AUTHOR'S DECLARATION	2
ABSTRACT	3
TABLE OF CONTENTS	4
CHAPTER ONE BACKGROUND	5
1.1 Introduction	5
1.2 Literature Review	5
1.2.1 Biomass as a Source of Activated Carbon	5
1.2.2 Palm Kernel Shells (PKS) as a Precursor	6
1.3 Problem Statement	6
1.4 Objectives	7
1.5 Scope of Study	7
CHAPTER TWO METHODOLOGY	8
2.1 Introduction	8
2.2 Materials	8
2.3 Method/synthesis	8
2.3.1 Raw Material Preparation	9
2.3.2 Mechanical Milling Process	9
2.3.3 Palm Kernel Shells (PKS) Activated Carbon Preparation	10
2.3.4 Characterization	10
CHAPTER THREE RESULT AND DISCUSSION	11
3.1 Introduction	11
3.2 Data Analysis	11
3.2.1 Elemental Composition Analysis	12
3.2.2 Structural and Morphological Analysis	14
3.2.3 Dehydrogenation Performance	16
3.3 Discussion	17
CHAPTER FOUR CONCLUSION AND RECOMMENDATION	18
4.1 Conclusion	18
4.2 Recommendation	18
REFERENCES	19

CHAPTER ONE

BACKGROUND

1.1 Introduction

Environmental concerns about waste disposal and the growing need for sustainable materials have enlarged the need for biomass-based solutions. Due to its high surface area and exceptional porosity, activated carbon is highly versatile in various chemical storage, adsorption, and catalysis applications. One of the effective and sustainable ways of producing activated carbon (AC) is from agricultural waste.

An abundant, carbon-rich biomass with substantial potential for AC production is the palm kernel shells (PKS), a byproduct of the palm oil industry. It is the right precursor for advanced activated carbon due to its minimal ash content and chemical stability. Conventional techniques for creating activated carbon, however, can be energy and time-intensive. An effective substitute for improving the structural qualities of activated carbon is mechanical milling, which speeds up and improves the sustainability of the production process.

In this research, palm kernel shells (PKS)-derived activated carbon (AC) is prepared by mechanical milling before being carefully characterized in terms of its phase structure, surface form, and elemental composition. Furthermore, using PKS-based AC, this research explores the dehydrogenation characteristics of complex metal hydrides, offering important new information for material advancements in the field of chemical storage systems.

1.2 Literature Review

Biomass has gained significant attention as a sustainable precursor for activated carbon (AC) production due to its abundance, renewability, and high carbon content (Heidarinejad et al., 2020). Agricultural residues such as palm kernel shells (PKS), bamboo, coconut shells, and date pits have been successfully used to produce activated carbon with desirable properties for adsorption and chemical applications.

1.2.1 Biomass as a Source of Activated Carbon

Activated carbon (AC) made from biomass is an economical and sustainable substitute for artificial carbon. It is usually produced by carbonization and activation processes, which produce a high-surface-area porous structure that is necessary for catalysis and adsorption. Utilizing materials from agricultural waste not only gives byproducts more value but also helps with waste management. Research has highlighted the effectiveness of various biomass sources for AC production. For