

PROPERTIES THREE LAYER OF
PARTICLEBOARD FROM *Gliricidia sepium*

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ABSTRACT

In this study, three type of density that is 650 Kg/m^3 , 750 Kg/m^3 and 850 Kg/m^3 will be use *Gliricidia sepium* wood particle with 10% (core) and 12% (face and back) resin with wax and without wax. This type of density will be made a board called particleboard after been cured by heat and pressure. Several type of test will determine the properties of this board. The result shown that the higher density will give better properties in most of the testing except thickness swelling.