

PERIPHERAL MILLING MACHINES IN WOOD INDUSTRY

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*For a shield from a storm
For a love to keep me safe and warm
I turn to you ...
For a strength to be strong
For a will to carry on
For everything you do
And for everything that's true
I turn to you.....*

TABLE OF CONTENT

	Page
APPROVAL SHEET.....	i
DEDICATION.....	ii
ACKNOWLEDGEMENT.....	iii
LIST OF TABLE.....	iv
LIST OFFIGURES.....	vi
ABSTRAC.....	vii
ABSTRAK.....	viii
CHAPTER I	
1.0 INTRODUCTION	
1.1 WHAT IS MILLING?	1
1.2 CLASSIFICATION OF MILLING	1
<input type="checkbox"/> Peripheral Milling	1
<input type="checkbox"/> Face Milling	2
<input type="checkbox"/> End Milling	2
1.3 METHODS OF MILLING	2
<input type="checkbox"/> Up Milling	2
<input type="checkbox"/> Down Milling	3
Types of Milling Machines	4
<input type="checkbox"/> Column and knee type of milling machines	5
<input type="checkbox"/> Bed type	5
<input type="checkbox"/> Rotary table	5
<input type="checkbox"/> Tracer controlled	6
1.4 TECHNOLOGY UPDATE	9
CHAPTER II	
2.0 COMPUTER NUMERICAL CONTROL	11
2.1 Advanced Controls For High Speed Milling	11
2.1.1 Relativity	12
2.1.2 Surfaces To Points To Surfaces	12
2.1.3 Chordal Deviation	13
2.1.4 Look-Ahead	13
2.1.5 High Feed Rates	14
2.1.6 The DNC Bottleneck	16
2.1.7 Direct CNC Networking	17
2.1.8 Digital Signal Processing	18
2.1.9 Open Systems Architectures	20
2.1.10 Multiprocessor Strategies	21
2.1.11 A Look At The Future	22

CHAPTER III	
3.0 TYPES OF COMPUTER NUMERICAL CONTROL MACHINE CNC	24
CHAPTER IV	
CONCLUSION AND RECOMMENDATIONS	38
REFERENCES	40
VITA	41

ABSTRACT

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The machined surface may be flat, angular, or curved. The surface may also be milled to any combination of shapes. The machine for holding the work piece, rotating the cutter, and feeding it is known as the milling machine. In peripheral (or slab) milling, the milled surface is generated by teeth located on the periphery of the cutter body. Milling cutters are available in many standard and special types, forms, diameters, and widths. The teeth maybe straight (parallel to the axis of rotation) or at a helix angle. CNC expert covers the key factors behind making controls and the entire milling process move faster. A high speed control will gives you the ability to finish one task faster and move along to the next sooner. In drilling and tapping, this can result in faster hole-to-hole times, quicker spindle reversals for tapping, and substantial cycle-time reductions. Various milling machine components are being replaced rapidly with computer numerical control (CNC) machines. These machine tools are versatile and are capable of milling, drilling, boring and tapping with repetitive accuracy