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### TABLE OF CONTENTS

			Page
Ackno	owledg	ment ·	i
Abst	ract		ii
List	of Tal	bles	iii
List	of Maj	PS ·	iv
List	of Ch	ants	V
List	of Al	bbreviations	٧i
Chap	ter One	<b>.</b>	•
	1.1	History	1
	1.2	General Information	2
	1.3	Present Performance	3
	1.4	Port Facilities	6
	1.5	Management & Administration	8
	1.6	Rationale Research	9
	1.7	Hypothesis	11
	1.8	Objective	11
 	1.9	Scope and Limitation F	12-
	1.10	Methodology	12
Chapt	ter Two		
	2.1	Introduction	14
	2.2	General	15
	2.3	The Numbers of Cargo Handling Equipment	17
 -	2.4	Annual Operating Bays	19
 -	2.5	Quays Transfer Operation	22 -
 •	2.6	Quay Transfer Cycle Time	21
	<del></del> .	2.6.1 Distance Travelled	23
_		2.6.2 Equipment Speed	24
		2.6.3 Immobilization Time	27
	2.7	Findings	28

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#### ABSTRACT

Johor Fort has accomplished rapid developments in all facets of port industry since it began operations in 1977. The port is striding ahead and growing rapidly, with spectacular throughout growth rate averaging 20 percent annually. Even during slack trade conditions, the port registered hefty growth.

As an innovative port, Johor Port need to improve cargo handling systems. The port is aware that this is especially necessary for fast moving cargo and also volumnious movement of some cargo types.

The operation activities with the port's storage areas occupies a very important position for indirectly routed cargoes. Its particular significant is as a regulator of the ship operations; unless equipments are efficiently organised, it can cause delays to the hook in the discharge operation or 'starvation' of the hook in loading operations.

With the total capacity of 1648 tonnes or 49 units of mechanical equipments of all classes, the unavailability of equipments to handle all type of cargo at one time is sometimes create a problem.

The condition is further worsened as some of the equipments are always breakdown. Hence, the rate of effectiveness of these equipments is low and this can directly affect the operation.

#### 1.1 History

During the decades of the 1950s and 1960s, more than a third of Penisular Malaysia's external trade used the Port of Singapore. In the mid-1960s, the development of a port in the southern tip of Peninsular Malaysia, just a short distance away from Singapore, to attract the external trade of Peninsular Malaysia away from Singapore was first mooted.

In 1971, the government of Malaysia approved an allocation of M\$ 30 million for the construction of Johor Fort, in Pasir Gudang, some twenty miles east of Johor Bharu. The construction of the port began in 1972, it commenced full operations in 1977.

To compliment the services generated by the Fort, the Johor State Economic Development Corporation (JSEDC) embarked the developing of 2995 hectares around Pasir Gudang. It caters for all types of industries, ranging from light to heavy industries. The Port area itself consists of 310 hectares which is about 7.5 percent of the total area of Pasir Gudang Industrial Estate.

Fong Chan Onn, "Johor Fort, <u>Its Role in the Growth of South Peninsular Malaysia</u>. Japan: Institute of Developing Economics, 1982, p. 188