# UNIVERSITI TEKNOLOGI MARA

# A STUDY ON SILICATE DRILLING FLUID AND ITS EFFECT ON SHALE FORMATION

# NURUL DIYANAH 'ALYAA' BINTI ANUAR

Thesis submitted in fulfilment of the requirement for the degree of **Bachelor of Oil and Gas Engineering** 

**Faculty of Chemical Engineering** 

January 2017

#### ACKNOWLEDGEMENT

All the praises are for ALMIGHTY ALLAH who is most beneficent and merciful who granted me with His blessings.

Firstly, I would like to express my sincere gratitude to my beloved parents, and also my siblings for their never ending support and encouragement in whatever I do.

Secondly, I wished to express my sincere appreciation to my final year project supervisor, Dr Erfan Mohammedian for his invaluable advice, critics, motivation, ideas, relentless support, guidance and endless encouragement. Not to forget, I also want to express my deep sense of gratitude to my internship supervisor at Scomi GRTC, Madam Nurabriza Mohd Noor, Manager of Technical Support Department for her endeavor approach and outstanding supervision by which it has been possible for me to make a good combination of theoretical and practical knowledge in preparing this final year project report.

I would like to take this opportunity to thank to the Oil and Gas Engineering lecturers for giving good criticism and tips in order to complete this report. Not to be forgotten an appreciation shout out to Scomi GRTC and all staffs for their permission to use their facilities in finishing this final year project.

Last but not least, I would like to express my warmest gratitude to all those who helped me in the completion of this report and those who become a big help in my Final Year Project 1 which is successfully done during my internship. May ALLAH repay all your kindness.

Nurul Diyanah 'Alyaa' binti Anuar

#### **ABSTRACT**

Silicate-based drilling fluids have been utilized to drill effectively through an extensive variety of troublesome shales in different parts of the world. The silicate based liquid is chosen for its superior clay and shale stabilizing characteristic. . It is also chosen as an alternative to oil based mud and synthetic based mud due to its environmental friendly trait. The process variables that are investigated are the silicate concentration used for drilling fluid formulation and its swelling effect on two different types of shale. The drilling fluids sample is checked for its basic mud properties to check its functionality. The shale is tested using methylene blue for its reactivity. The analysis of the swelling effect of drilling fluids sample towards the shale sample are analyzed using Linear Swell Meter. The results obtained for drilling fluid testing methods of the mud samples are proven to meet the silicate mud system. The MBT test showed that Pierre shale is more reactive than Thailand shale. The swelling effect of drilling fluid samples towards shale sample is measured in percentage. 11% of sodium silicate content gave the lowest swelling rate compared to 0%, 3%, 5% and 7% sodium silicate content in mud sample. In conclusion, silicate based drilling fluids is proven to be used effectively in shale formation.

### TABLE OF CONTENTS

|  | Page |
|--|------|
| AUTHOR'S DECLARATION                               | ii   |
| SUPERVISOR'S CERTIFICATION                         | iii  |
| ACKNOWLEDGEMENT                                    | iv   |
| ABSTRACT   | V    |
| TABLE OF CONTENTS                                  | vi   |
| LIST OF TABLES                                     | viii |
| LIST OF FIGURES                                    | ix   |
| LIST OF ABBREVIATION                               | X    |
| LIST OF SYMBOLS                                    | xi   |
| CHAPTER 1 INTRODUCTION                             |      |
| 1.1 Research Background                            | 1    |
| 1.2 Problem Statement                              | 2    |
| 1.3 Objectives                                     | 3    |
| 1.4 Scope Of The Research                          | 3    |
| 1.5 Importance of The Research                     | 4    |
| CHAPTER 2 LITERATURE REVIEW                        |      |
| 2.1 Drilling Fluids                                | 5    |
| 2.1.1 Introduction To Drilling Fluids              | 5    |
| 2.1.2 Classification Of Drilling Fluids            | 5    |
| 2.1.3 Functions Of Drilling Fluids                 | 6    |
| 2.1.4 Basic Drilling Fluid Properties              | 7    |
| 2.1.5 Drilling Fluids' Component                   | 8    |
| 2.2 Silicate Drilling Fluids                       | 9    |
| 2.2.1 Previous Studies On Silicate Drilling Fluids | 9    |
| 2.2.2 Silicate Drilling Fluids' System             | 10   |
| 2.2.3 Benefits Of Silicate Drilling Fluid          | 10   |
| 2.3 Wellbore Instability                           | 11   |

### **CHAPTER 1**

### **INTRODUCTION**

#### 1.1 RESEARCH BACKGROUND

The objective of a drilling operation is to drill, evaluate and complete a well that will produce oil and/or gas efficiently. Drilling fluids (muds) have been employed for usage in drilling of oil and natural gas wells since the early 1900s (Dhiman, 2012). A properly designed drilling fluid will enable an operator to reach the desired geological objective at the lowest overall cost. The drilling fluids serves as the following functions:

- Minimize fluid invasion into formations
- Prevent the flow of oil and gas while drilling
- Control formation pressure
- Minimize shale hydration and dispersion
- Efficiently transport cuttings to surface
- Minimize reservoir damage
- Lubricate and cool the drill bit and drill string
- Transmit hydraulic horsepower to the bit
- Ensure good geological data recovery and formation evaluation
- Control corrosion
- Facilitate cementing and completion
- Minimise HSE risk