# CORRELATION STUDY BETWEEN DOPING TECHNIQUES TOWARDS DIFFUSION RATE AND OXIDATION RATE

Thesis is presented in partial fulfillment for the award of the Bachelor of Electrical Engineering (Hons.),
UNIVERSITI TEKNOLOGI MARA, UiTM



HABIBAH BINTI ZULKEFLE FACULTY OF ELECTRICAL ENGINEERING UNIVERSITI TEKNOLOGI MARA 40450 SHAH ALAM, SELANGOR, MALAYSIA

**MAY 2010** 

## **ACKNOWLEDGEMENT**

Thanks to Allah SWT for giving me an opportunity to complete this project successfully within the given time.

I would like to express my deep sense of gratitude and appreciation to my project supervisor Mr.Ahmad Sabirin Zoolfakar for his supervision and willingness to give ideas and suggestions throughout the progress of this project. Appreciation is express to my co-supervisor Mr. Azlan Bin Zakaria and Mrs. Maizatul Binti Zolkapli for their guidance and supports.

I would also like to express my heartily gratitude to my beloved parents, Mr. Zulkefle Bin Ismail and for their supports all these years. Thank you very much for their advice and support, where only Allah could pay back their kindness and will appreciate it till the rest of our life. I also would like to express my deepest thank to Jabatan Perkhidmatan Awam, JPA for the scholarship and financial support.

Last but not least, my great appreciation dedicated to my friend Ahmad Akmal Hakim, Noor Aishah Muhammad and Muhammad Faqihuddin Ahmad and those whom help me in contributing idea and involve directly or indirectly with this project.

#### Habibah Binti Zulkefle

Faculty of Electrical Engineering Universiti Teknologi MARA, UiTM Shah Alam, Selangor Darul Ehsan Malaysia

## **ABSTRACT**

This paper is to investigate correlation between doping technique towards diffusion rate and oxide growth rate. There are two types of doping technique that has been investigated such as Solid Source, SS and Spin on Dopant, SOD. Four inches wafers were used to investigate the effects of doping technique towards diffusion rate and oxidation rate. The resistivity of silicon substrate is measured by using 4-point probe while the oxide thickness is measured by an Ellipsometer. From this experiment, it can be concluded that diffusion rate of Solid Source is about 86% better than Spin on Dopand. While the oxide growth of Solid Source, SS is 3.6% better than Spin on Dopant.

**Keywords**– Solid Source (SS), Spin on Dopant (SOD), concentration, resistivity, diffusion, oxide thickness

## TABLE OF CONTENT

DEDIC	CATIONi
DECL	ARATIONii
ACKN	OWLEDGEMENTiii
ABSTI	RACTiv
TABLI	E OF CONTENTv
LIST (	OF FIGURESviii
LIST (	OF TABLESix
LIST (	OF ABBREVIATIONSx
	PTER 1 DDUCTION1
1.1	OBJECTIVES1
1.2	PROBLEM STATEMENT
1.3	SCOPE AND LIMITATION OF THE STUDY2
1.4	SIGNIFICANT OF STUDY
1.5	THESIS OVERVIEW3
	PTER 2 PATURE REVIEW4
2.1	DOPING4
2.2	DOPANT4
2.2	2.1 SOLID SOURCE, SS7
2.2	2.2 SPIN ON DOPANT, SOD9
2.3	DIFFUSION
2.4	THERMAL OXIDATION12

## **CHAPTER 1**

## **INTRODUCTION**

## 1.1 OBJECTIVES

The main objectives of this research are to determine the effect of doping techniques towards diffusion and oxidation rate, to measure the concentration and oxide thickness by using different types of dopant, and to investigate the effect of temperature towards diffusion and oxidation rate.

## 1.2 PROBLEM STATEMENT

Most important and critical part in device fabrication is the oxide layer. This layer will affect the device characteristic and its performance. The aim of this research is to investigate the effect of doping technique towards diffusion and oxidation rate at three different temperatures which are 900°C, 1000°C and 1050°C. Oxide thickness is depending on the diffusion rate, oxidation rate and the temperature applied. Ion implantation is commonly used as doping technique at industry but it has some disadvantage which it can damage the crystallographic of the silicon wafer.