PROPERTIES OF PARTICLEBOARD (650 KG/M³) FROM SESENDOK

(Endospermum malaccensis)

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DIPLOMA IN WOOD INDUSTRY UNIVERSITI TEKNOLOGI MARA 2005

ACKNOWLEDGEMENT

First of all, I would like to thank Allah S.W.T because of his blessing and for giving me strength to finish this particleboard project properly. I would like to show my appreciation to my respectful advisor Encik Ahmad Fauzi b.Othman for all his kindness, guidelines, comment, suggestion and knowledge about particleboard.

My gratitude also goes to En.Sheikh Abdul Karim Yamani, Encik Sardi, Encik Rudaini, Encik Akso, Encik Khairul and also to whoever involved in this project either directly or indirectly.

Not forgotten to my lovely family who always give me moral support and encourage me to do the best. This thanks also dedicted to my group members Siti Hajar Mohamad and Norjihan Abu Bakar. My deeply thanks also tend to my truly friends Norizan Omar, Ismalyna Iskandar, Norlaila Ahmad Fahmi, Alfi Hakim Kamal Baharin and also to all my friends part six (Dec/ Apr 2005). May Allah bless you all...

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APRIL 2005

ABSTRACT

Particleboard is a panel products produced by compressing small particles of wood while simultaneously bonding them with an adhesive. Particleboard also is one of the alternatives in wood composite made to replace plywood. It is said that particleboard has similar strength properties with plywood. In this study the research is done to particleboard from *Endospermum malaccensis* which is easy to find in secondary forest. In this study urea formaldehyde was used in three different level of resin that is 8%, 10% and 12% with density of board 650 kg/m³. This testing is done to determine the strength of board to be compared with Europe Standard (EN 312-3 1996) whether it is suitable or not to be commercializing in future. According to the physical and mechanical testing that has be done, there's only mechanical testing was achieved the standard, where the highest value for MOE is 3893.403 MPa with resin 12%. While for MOR the highest value is 29.891 MPa also with resin 12%. There must be more research must be done in the future to improve the quality of particleboard in different species of wood.