SYNTHESIS AND CATALYTIC PERFORMANCE OF MIXED OXIDE (Cr, Ti) CATALYST IN ESTERIFICATION OF PALM FATTY ACID DISTILLATE TO FATTY ACID METHYL ESTER

MOHD AMREE CHE NOOR

BACHELOR OF CHEMICAL ENGINEERING (ENVIRONMENT) WITH HONOURS

UNIVERSITY TEKNOLOGI MARA

2017

AUTHOR'S DECLARATION

I declare that the work in the thesis was carried out in accordance with the regulation of Universiti Teknologi MARA. It is original and is the results of my own, unless otherwise indicated or acknowledge as reference work.

I, hereby acknowledge that I have been supplied with the Academic Rules and Regulations, Universiti Teknologi MARA, regulating the conduct of my study

and research.

. Signed : 29/12/2016 Date :

Mohd Amree Bin Che Noor

Student ID : 2013934511

i

SUPERVISOR'S CERTIFICATION

We declared that we read this thesis and in our point of view this thesis is qualified in terms of scope and quality for the purpose of awarding the Bachelor of Chemical Engineering (Environment) with Honours.

> Signed : Date :

> > Main Supervisor Dr. Wan Zuraida Wan Kamis Faculty of Chemical Engineering Universiti Teknologi MARA Cawangan Pulau Pinang 13500 Permatang Pauh Pulau Pinang

29/12

6

Signed : Date : G.f 29/12/16

Co-Supervisor Siti Fatimah Abdul Halim Faculty of Chemical Engineering Universiti Teknologi MARA Cawangan Pulau Pinang 13500 Permatang Pauh

Pulau Pinang

ACKNOWLEDGEMENT

Firstly, I wish to thank God for giving me the opportunity to embark on my bachelor and for completing this long and challenging journey successfully. My gratitute and thanks go to my supervisor Dr. Wan Zuraida Wan Kamis, and cosupervisor, Siti Fatimah Abdul Halim. Thank you for the support, patience and ideas in assisting me with this project. I also would like to express my gratitude to the staff of the Universiti Teknologi MARA for providing the facilities, knowledge and assistance.

My appreciation goes to the staff of Universiti Teknologi MARA who provided the facilities and assistance. Special thanks to my colleagues and friends for helping me with this project.

Finally, this thesis is dedicated to the loving father and mother for the vision and determination to educate me. This piece of victory is dedicated to both of you.

ABSTRACT

Heterogeneous catalyst chromium-titanium mixed oxide was prepared and evaluated in the conversion of palm fatty acid distillate (PFAD) to fatty acid methyl ester (FAME) by esterification process. The reaction occurred in a batch reactor with the temperature of 160 °C. The catalysts then were characterized by FTIR. $CrTi_2O_2$ shown the lowest density compared to others which indicated that it have the high conversion of FAME content in the product mixture after the esterification process of PFAD. The performances of catalyst give high FAME content with the ratio of 1:2 metals ratio with calcinations temperature of 500°C. This result show Cr-Ti has the potential as a solid catalyst in the esterification of PFAD to produce FAME.