INDUSTRIAL TRAINING REPORT

AT

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REPORT

SUBMITTED TO

FACULTY OF COMPUTER AND MATHEMATICAL SCIENCES

UNIVERSITI TEKNOLOGI MARA

AS PART OF REQUIREMENT

FOR

BACHELOR OF SCIENCE (HONS) (STATISTICS)

TOPIC:

UNIVARIATE FORECASTING MODEL ON DEMAND OF FORKLIFT

AT PBKSB AND BOX-JENKINS METHODOLOGY

JANUARY 2015

ACKNOWLEDGEMENT

"In the name of ALLAH the Most Gracious, the Most Merciful"

Praise to ALLAH S.W.T the Lord of the universe, for his wisdom, strength and blessings to accomplish this project paper entitled "Univariate Forecasting Model on Demand Forklift at PBKSB and Box-Jenkins Methodology". Peace and blessings of ALLAH be upon His Messenger, Prophet Muhammad S.A.W. First and foremost, I would like to thank our academic advisor Norafefah Mohamad Sobri for the valuable guidance and advice. She inspired me greatly to work in this project. Her willingness to motivate contributed tremendously to my research. I also would like to thank her for giving us some idea that is related to the topic of our project. I also take this opportunity to express a deep sense of gratitude to my organization supervisor to Mr. Syed Abdullah Syed Omar and Ms. Norsyafawati Arifin for their cordial support, valuable information and guidance which helped me in completing this task. I would also like to thank the officer and staff at Operation Department of Pangkalan Bekalan Kemaman Sdn. Bhd. for the valuable information provided by them in their respective fields. I am grateful for their cooperation during the period of my practical training. Special thanks should be given to our Industrial Training Coordinator Madam Siti Nurhafizah Bte Mohd Shafie for helping us to complete this course and also other lecturers. Lastly, thanks and appreciation also goes to my parent, friends and people who are willingly give help and support in developing this project.

ABSTRACT

The purpose of this study was to forecast model for total hour's demands of forklift at Kemaman Supply Base from year January 2003 until April 2013. This is forecast model based on objective in the study. The objectives of this study are to identify and describe the underlying structure and the phenomenon as depicted by the sequence of data, to determine the best model that can be used to forecast the total hours of demand forklift by client at KSB, and to forecast the total hours of demand forklift from KSB's clients for two years forward. The dataset have 132 monthly observations. The dataset is secondary data was collected by SAP System. Forklift is an industry handling vehicle which is refers to various kinds of wheeled cargo handling vehicles to do loading and unloading goods. Port operation process has always uncertain due to the seasonal and fluctuating throughput demand, plus with the delaying in the daily operation, breakdown and maintenance of the equipment. Forklift demand and other heavy machineries are the most important equipment when operating the logistic industries especially at terminal. Demands of forklift at port increase due to the increase the activities of drillings for oil and gas industries. From the analysis, it is found that the data been influenced by trend component and there is seasonal component. Then, comparison has done to test two methods that are Univariate Techniques Modeling and Box-Jenkins Methodology. So, it was found that the best model for forecasting if Holt-Winters' Multiplicative technique. Then, the model has been used to forecast total hours demand of forklift at KSB for twelve month in year May 2014 until April 2015. The future values for demand forklift at KSB keep increasing time by time. All the objectives for this study achieved.

Keywords: forecasting, time series, forklift, SAP

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