

**UNIVERSITI TEKNOLOGI MARA**

**AIRFLOW STUDY OF  
AIR-COOLED CHILLERS  
INSTALLED AT DIFFERENT  
FLOOR LEVEL**

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Dissertation submitted in partial fulfillment  
of the requirements for the degree of  
**Master of Science**  
**In Mechanical Engineering**

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## AUTHOR'S DECLARATION

I declare that the work in this dissertation was carried out in accordance with the regulations of Universiti Teknologi MARA. It is original and is the results of my own work, unless otherwise indicated or acknowledged as referenced work. This thesis has not been submitted to any other academic institution or non-academic institution for any degree or qualification.

I, hereby, acknowledge that I have been supplied with the Academic Rules and Regulations for Post Graduate, Universiti Teknologi MARA, regulating the conduct of my study and research.

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## ABSTRACT

The arrangement of air-cooled chillers is one of the important factors to efficiently reject heat to the atmosphere. In this work, two units of air-cooled chillers are installed on different floor level. This arrangement affects the ACC units and leads to system failure. CFD simulation is conducted to observe the airflow of the actual arrangement. Two conditions are simulated in this study which are no-wind and with-wind condition. Sensitivity analysis is conducted to obtain the appropriate computational domain for the simulation. The effects of varying the distance between the ACCs is also analysed with six different spacing (3.6 m, 4.0 m, 5.0 m, 6.0 m, 7.0 m and 8.0 m). The effects of installing a barrier between the units is observed with five proposed barrier height (2.04 m, 2.34 m, 2.64 m, 2.94 m and 3.24 m). The airflow for each case is analysed in terms of velocity and temperature distribution, the velocity streamline and the velocity vector. For the actual arrangement of the ACCs, the hot air discharged accumulated at the top and between the units, due to inadequate space for circulation of air. Varying the distance between the ACCs does not improve the circulation of hot air between the units. Increasing the spacing between the units only add up the area needed for installation. The barrier installed separates the hot air discharged from flowing to the unit besides it. Due to the limited space for circulation of air, the hot air accumulates in between the units and the barrier. Each height of barrier gives different circulation of air at the area of interest. From the results, the recommended barrier height to overcome the problems occurred is 2.94 m.

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# TABLE OF CONTENTS

	<b>Page</b>
<b>CONFIRMATION BY PANEL OF EXAMINERS</b>	<b>ii</b>
<b>AUTHOR'S DECLARATION</b>	<b>iii</b>
<b>ABSTRACT</b>	<b>iv</b>
<b>ACKNOWLEDGEMENT</b>	<b>v</b>
<b>TABLE OF CONTENTS</b>	<b>vi</b>
<b>LIST OF TABLES</b>	<b>ix</b>
<b>LIST OF FIGURES</b>	<b>x</b>
<b>LIST OF PLATES</b>	<b>xiii</b>
<b>LIST OF SYMBOLS</b>	<b>xiv</b>
<b>LIST OF ABBREVIATIONS</b>	<b>ii</b>
<b>LIST OF NOMENCLATURES</b>	<b>iii</b>
<b>CHAPTER ONE INTRODUCTION</b>	<b>1</b>
1.1 Research Background	1
1.2 Problem Statement	4
1.3 Research Questions	8
1.4 Research Objectives	8
1.5 Significances of Study	9
1.6 Scopes and Limitations	9
1.7 Research Framework	9
1.8 Layout of Thesis	10
1.8.1 Chapter 1 – Introduction	11
1.8.2 Chapter 2 – Literature Review	11
1.8.3 Chapter 3 – Methodology	11
1.8.4 Chapter 4 – Discussion	12
1.8.5 Chapter 5 – Conclusion	12
<b>CHAPTER TWO LITERATURE REVIEW</b>	<b>13</b>
2.1 Introduction	13