

## NOTCHED IMPACT STRENGTH OF FIBRE - REINFORCED POLYMER (FRP) COMPOSITES

# AZLIRA BINTI ABDUL AZIZ (2002334490)

A thesis submitted in partial fulfillment of the requirements for the award of Bachelor Engineering (Hons) (Mechanical)

> Faculty of Mechanical Engineering Universiti Teknologi MARA (UiTM)

> > **DECEMBER 2005**

"I declared that this thesis is the result of my own work except the ideas and summaries which I have clarified their sources. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any degree."

ÞŦ

Signed :

Date : 28.12.2005

Azlira Binti Abdul Aziz UiTM No: 2002334490

#### ABSTRACT

This project is attempted to apply mechanics concepts for notched fiber reinforced polymer (FRP) composites material where it has subjected to low impact loading. The materials used were Woven E-Glass fiber / epoxy composites.

The specimen configuration for this project was 50 x 200 mm and notched lengths were 15, 22.5 and 30 mm. The mechanics concept that was applied is to find the fracture toughness and notched strength of woven E-glass fiber/epoxy composites after subjected to low impact loading. In order to apply that mechanics concept, a few experimental test being implemented such as Low Blow Impact Test and Tensile Test to get the data. For the Low Blow Impact test, the impact energy used was 2, 4, 6 and 8 Joules.

The notched strength and fracture resistance of woven E-glass/epoxy was studied. The specimen with lower impact energy (2 Joules) has the biggest value of fracture toughness than the higher impact energy. The specimen with fewer notches length (the less notch length is 15 mm) has the biggest value of fracture toughness compare to longer notch length. The conclusion is the specimen with the lower impact energy and the less notch length has tougher than the specimen with high impact energy and longer notch length. For the notched strength, the specimen with the lower impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and the less notch length has the bigger notched strength than the specimen with high impact energy and longer notch length.

From observation, only surface crack at specimen has been occurred due to the Low Blow Impact Test. The surface cracks of epoxy for 2 joules impact loading is too small and it being increase for other higher impact loading. In this specimen the dominant damage mechanism is fiber breakage followed by delamination of the plies.

### **TABLE OF CONTENTS**

# CONTENTS

### PAGE

PAGE TITLE	i
ACKNOLEDGEMENT	ii
ABSTRACT	iii
TABLE OF CONTENTS	iv
LIST OF TABLES	viii
LIST OF FIGURES	ix
LIST OF ABBREVIATIONS	xi

#### CHAPTER I INTRODUCTION

1.1	Overview	1
1.2	Problem Statement	2
1.3	Objectives	2
1.4	Significant Of Project	3
1.5	Scope Of Project	3
1.6	Methodology	3

### CHAPTER II LITERATURE REVIEW

2.1	IMPACT TEST	5
	2.1.1 Introduction	5
	2.1.2 Impact Properties	6

	2.1.3 Impact Testing Methods	7
	2.1.4 Pendulum Impact	8
	2.1.4.1 Izod Test	8
	2.1.4.2 Charpy Test	9
	2.1.5 Falling Weight Tests	9
	2.1.6 Low Blow Impact Test	9
2.2	FRACTURE MECHANICS	10
	2.2.1 Introduction	10
	2.2.2 Fracture Toughness	11
2.3	NOTCHED STRENGTH	12
	2.3.1 Introduction	12
	2.3.2 Point And Average Stress Criterion	
	(Whitney and Nuismer)	13
	2.3.2.1 Average Stress Criterion	13
	2.3.2.2 Point Stress Criterion	15
	2.3.3 Cohesive Zone Model (Soutis)	15
2.4	Single Edge Notched (SEN) Specimen	17

#### CHAPTER III MATERIAL BACKGROUND

3.1 Composite Material	18
3.1.1 History Of Composites	18
3.1.2 Introduction To Composite Material	19
3.1.3 Type Of Composites	20
3.1.3.1 Metal Matrix Composites (MMC)	20
3.1.3.2 Ceramic Matrix Composites (CMC)	20
3.1.3.3 Polymer Matrix Composites(PMC's)	21
3.1.4 Benefits Of Composites	22
3.2 Introduction To Glass Fibers	23
3.3 Groups Of Glass Fiber	24
3.3.1 E-Glass Fiber Type	25
3.3.2 E-Glass Fabric Type	26
3.3.3 Random Fabric	30
3.4 Resin System	31